

## CLAIM AMENDMENTS

1       1. (original) A system unit for desorption of carbon  
2       dioxide and other impurities from high pressure methanol comprising  
3       one or a plurality of sequentially arranged expansion vessels, at  
4       least one heat exchanger, and at least one liquid/gas separator,  
5       characterized in that

6             (a) a line (1) is provided through which the intensely  
7       cooled methanol leaving the expansion vessel C is fed from below  
8       into a heat exchanger E; and

9             (b) a line (2) is provided through which the heated  
10      methanol is fed from above the heat exchanger E and is connected to  
11      a liquid/gas separator, in which the remaining carbon dioxide still  
12      contained in the methanol is desorbed to the greatest extent  
13      possible;

14             (c) wherein the liquid level in the expansion vessel C is  
15      located about 1 to 20 m above the liquid level in the liquid/gas  
16      separator D; and

17             (d) wherein the liquid level in the liquid/gas separator  
18      D is located about 0.5 m above the exit opening provided for heated  
19      methanol in the top of the heat exchanger E.

1       2. (original) The system unit according to claims 1,  
2       characterized in that it is downstream to an absorber (5), which is  
3       provided for purification of synthesis gas with methanol.

1           3. (currently amended) The system unit according to  
2 ~~claims 1 and 2~~ claim 1, characterized in that a regenerator (6) is  
3 downstream to it, in which by further increasing the temperature  
4 and influx of heated inert gas the remaining carbon dioxide is  
5 desorbed from the methanol.

1           4. (currently amended) The system unit according to  
2 ~~claims 1 through 3~~ claim 1, characterized in that the first expansion  
3 vessel A for the gas mixture obtained by desorption comprising  
4 hydrogen and carbon monoxide, has a line going to the heat exchanger E  
5 and a line to the expansion vessel B for the methanol containing liquid.

1           5. (currently amended) The system unit according to  
2 ~~claims 1 through 4~~ claim 1, characterized in that the second  
3 expansion vessel B for the carbon dioxide gas obtained by desorption  
4 has a line going to the heat exchanger E and a line to the  
5 expansion vessel C for the methanol containing liquid.

1           6. (currently amended) The system unit according to  
2 ~~claims 1 through 5~~ claim 1, characterized in that the expansion  
3 vessel C for the gaseous carbon dioxide obtained by desorption has  
4 a line (1) going to the heat exchanger E and a line for the methanol  
5 containing liquid to the upstream absorber which for its part

6       is connected by line (2) the methanol heated up there to the  
7       liquid/gas separator D.

1              7. (currently amended) The system unit according to  
2        claims 1 through 6 claim 1, characterized in that the liquid/gas  
3        separator D has a branch line (3) for the gaseous carbon dioxide  
4        and another line (4) provided for feeding the separated methanol to  
5        the downstream regenerator.

1              8. (currently amended) The process for desorption of  
2        carbon dioxide and other gaseous impurities from methanol in the  
3        system unit in accordance with claims 1 through 7 claim 1, wherein  
4        the desorption is carried out stepwise in a multiplicity of sequen-  
5        tially arranged expansion vessels, at least one heat exchanger and  
6        at least one liquid/gas separator, characterized in that the  
7        methanol leaving the expansion vessel C at a temperature of -60 ± 10  
8        °C and a pressure of 1 to 2 bar is fed into the heat exchanger E,  
9        heated there to a temperature of -10 ± 5 °C and fed into the  
10      liquid/gas separator D.

1              9. (original) The process according to claim 8, charac-  
2        terized in that the further material flow between the expansion  
3        vessels A, B and C as well as to the heat exchanger E and to the  
4        liquid/gas separator D may be accomplished with the aid of pumps or  
5        preferably by utilization of the thermo-siphon effect.

1           10. (currently amended) The process according to claim  
2       8 [[and 9]], characterized in that in the expansion vessel A the  
3       pressure decreases from about 55 bar to about 9 bar and mainly  
4       hydrogen and carbon monoxide are desorbed at a temperature of about  
5       -45°C, wherein the gas fraction obtained after passing through the  
6       heat exchanger E is recovered to the process, while the liquid  
7       fraction is fed to a second expansion vessel B.

1           11. (currently amended) The process according to claims  
2       8-through-10 claim 8, characterized in that in the second expansion  
3       vessel B the pressure decreases from about 9 bar to about 2.7 bar  
4       and gaseous carbon dioxide is obtained at a temperature of about  
5       -45°C, to about -52°C, which is fed through the heat exchanger E  
6       and subsequently obtained for the process, while the liquid frac-  
7       tion obtained is fed to the third expansion vessel C.

1           12. (currently amended) The process according to claims  
2       8-through-11 claim 8, characterized in that, in the third expansion  
3       vessel C, the pressure of about 2.7 bar decreases to about 1.2 bar  
4       and gaseous carbon dioxide is obtained at a temperature of about  
5       -52°C, to about -60°C, which is fed through the heat exchanger E  
6       and subsequently can be obtained for the process.

1           13. (currently amended) The process according to claims  
2 ~~8-through-12~~ claim 8, characterized in that [[,]] the liquid  
3 fraction contained in the third expansion vessel C is divided into  
4 two streams wherein one stream is fed to the upstream absorber (5)  
5 and the second stream after passing through the heat exchanger E  
6 via line (2) is fed to the liquid/gas absorber D.

1           14. (currently amended) The process according to claims  
2 ~~8-through-13~~ claim 8, characterized in that the liquid fraction (4)  
3 recovered in the liquid/gas separator D is fed to a downstream  
4 regenerator (6) for removal of the last traces of carbon dioxide  
5 and the gas fraction (3) preferably purified with further carbon  
6 dioxide rich gas fractions is obtained to the process.